

# Technical Data Sheet

PLUS  PACK

Signature:

Date:

Article No.:

Article name:

## Material Data

Material:



(Ref. our materialguide on <http://www.pluspack.com>)

(The aluminium foil contains a food approved lubricate, the amount is depending on the shape and complexity of the container.)

Color:

Inside coating:

Outside coating:

Temperatures:

Other Features:

Foil thickness (gauge):  (gauge tolerance according to DIN/EN 546-3)

## Product drawing and dimensions



Shape:	<input type="text" value="RECTANGULAR"/>
Total Capacity:	<input type="text" value="ml 850"/>
Net Weight:	<input type="text" value="(kg/1000) 9,4"/>
EAN-code bag:	<input type="text" value="5410555072110"/>
EAN-code carton:	<input type="text" value="5410555057599"/>
EAN-code pallet:	<input type="text"/>

### Packing

Pieces per bag:	<input type="text" value="100"/>
Pieces per carton:	<input type="text" value="1000"/>
Cartons per pallet:	<input type="text" value="16"/>
Pieces per pallet:	<input type="text" value="16000"/>
Grossweight per carton:	<input type="text" value="kg 10,3"/>
Carton size outside: (lwh)	<input type="text" value="mm 593 393 490"/>
Height incl. pallet:	<input type="text" value="cm 210"/>
Weight per pallet:	<input type="text" value="kg 165,4"/>
Cartons per layer:	<input type="text" value="4"/>
Layers per pallet:	<input type="text" value="4"/>
Perforation:	<input type="text"/>

### Special Remarks:

	length/mm	width/mm
top out:	<input type="text" value="207"/>	<input type="text" value="141"/>
top in:	<input type="text" value="195"/>	<input type="text" value="129"/>
base:	<input type="text" value="175"/>	<input type="text" value="110"/>
depth:	<input type="text" value="39"/>	

Subject to change without prior notice.

QUALITY IN ALL ASPECTS

# Declaration of Compliance

For aluminum food contact articles – inside plain

Plus Pack item no.	Description	Intended for:	
0532510600 0532510699 0838310797 0838906901 5336549701 5328012900 5328071007 5321711202 5321749700 0653311000 6522019903 6518015902 0658614902	CONT.ALU.RECT.250ML CONT.ALU.RECT.250ML CONT.ALU.RECT.850ML CONT.ALU.RECT.890ML LID.ALU.RECT.PREFORMED.1/2GN CONT.ALU.RECT.2800ML.1/3GN. LID.ALU.RECT.1/3GN. CONT.ALU.RECT.2250ML LID.ALU.RECT.PREFORMED PLATTER.ALU.ROUND.330ML.7/BUTL PLATTER.ALU.OVAL.2150ML.BUTLER PLATTER.ALU.OVAL.1800ML.BUTLER PLATTER.ALU.OVAL.805ML.BUTLER.	Aqueous foods	Yes
<b>Customer reference :</b>		Acidic foods	No
<b>Appearance</b>	-	Alcoholic foods	Yes
<b>Filling/Treatment</b>		Fatty foods	Yes
Temperature	Max. 350 °C	Dry foods	Yes
Time	Up to 2 hours	Use in conventional oven	Yes
<b>Storage after filling</b>		Use in microwave	Yes
Temperature	-40 to +40 °C	Freezing	Yes
<b>Combination of materials:</b> (outside to inside)		Lubricant - aluminum foil - lubricant	
<b>Restrictions:</b>		No strong acidic or salty foodstuffs.	
<b>Inventory storage</b>		Max. 70 % RH	5-25 °C

This item supplied by Plus Pack Group is intended to come into contact with the indicated foodstuffs and comply with the following EU Commission regulations and directives under the filling/treatment and storage conditions:

- Framework regulation (EC) 1935/2004 on materials and articles intended to come into contact with food with possible amendments.
- EN 602 Aluminium and aluminium alloys – Wrought products – Chemical composition of semi-finished products used for the fabrication of articles for use in contact with food
- Directive (EC) 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food with possible amendments.
- Directive 94/62/EC on packaging and packaging waste (heavy metals) with possible amendments.
- Directive (EC) 1907/2006 REACH (Registration, Evaluation and Authorization of Chemicals) with possible amendments.
- Directive 2003/89/EC concerning allergens with possible amendments.

All products are suitable for its intended use and have been tested for possible contamination and hazards (interactions) towards products and consumers. Migration tests have therefore been carried out. See Normpack certificates on [www.pluspack.dk](http://www.pluspack.dk)

**Declaration of Compliance**  
For aluminum food contact articles – inside plain

Plus Pack will always assist in the choice of packaging, but the packer is ultimately responsible for choosing the right packaging for the product/process. The products must be tested until end shelf life time by correct packaging trials to avoid process problems – product smell, taste or visual deformation of the total end product.

**Migration tests:**

4 h at 100 °C in water  
6 h at 60 °C in 95 % ethanol

No SML's present

**Dual use additives that might be present** | NA

Content of BPA	Inside	Outside
	NA	NA

International material recycling symbol:



The statement is based on documentation from Plus Pack suppliers of raw materials and goods. The declaration is indicative and applies to the product when used during normal and foreseeable conditions consistent with referred temperature-, time- and contact constraints.

Odense, 2015-03-04

Quality & Process Manager

p.p.

A handwritten signature in blue ink, appearing to read 'Brents Stegato', is written over a horizontal line.