

# HEM BV

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In april 2013 verhuizen wij naar / as per April 2013 our new address:  
Sloterweg 189, 1171 CN Badhoevedorp • Holland

## Buying Specification: De Maere - Bamboe satéstokjes & picks 2014

Date: 10-2-2014

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Description: Bamboo skewers

Reason For Issue

Manufacturers

Description—Bamboo Skewers

Packaging by Type           Stick, Spoon, Straw, etc. Skewers  
Packaging by Material       Virgin Bamboo  
Shape                            Round

Attachments

General Information

Description

Bamboo skewers & picks

To hold the product for consumption

Automatically inserted in the product, pre-fried, frozen, deepfried before consumption

Origin

P.r.o.China, Fujian

Legal Requirements

Legal requirements for Edible Materials

For acceptance, a delivery must comply with all the requirements given in this specification on receipt at the receiving company.

Acceptance of such intakes does not release the supplying company from complete responsibility for defects, outside the specified levels, discovered subsequent to receipt.

To ensure acceptance of further deliveries, evidence must be made available on request to demonstrate that target values (where stated) are met over the longer term.

Legal requirements for Edible Materials (continued)

Figures for targets and limits of acceptance are based on the reference method as mentioned in the specification. The reference method must be used in cases of dispute; other methods may be used for routine analysis provided these methods are acceptable to the receiving company. All methods of analysis used must be made available on request.

Documentation evidencing the application of such principles must be made available for reference on request.

No part of the material or process (where defined) can be changed without written agreement from the receiving company.

Legal requirements (extended)

The specified material, its packaging, the feedstock and all ingredients / processing aids used in the preparation, storage and distribution of this material must conform in every respect with the requirements of the legislation in force in the country of intended receipt and, if that country is a member state of the European Union, with applicable European Union legislation 1935-2004.



Banken: ABN-AMRO nr. 40 76 64 750 • IBAN NL56ABNA0407664750 • ING nr. 44 62 094  
Member of Chamber of Commerce Amsterdam 34088160 • BTW/VAT NL 802942015B01  
Op al onze offertes overeenkomsten en leveringen zijn de algemene voorwaarden van de Vereniging Importeurs Verre Oosten  
als gedeponneerd bij de Amsterdamse Kamer van Koophandel onder nummer 40530701 van toepassing



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Description: Bamboo skewers

Packaging Transport Storage

General packaging for Edible Materials

The storage conditions defined below are valid for unopened / sealed packaging only.

The material must be transported in clean, hygienic, physically sound condition. Upon receipt at the receiving company all packaging must be intact and undamaged.

Storage / distribution conditions

Property	Attribute	Target	Min	Max	UOM	Comment
Storage Temperature	-	20°	-	-	°C	
Relative Humidity	-	50			%rH	
Shelf life Total	Months	12		120	Month(s)	

Packaging must not be assembled using either metal rivets, metal staples, metal wire or metal thread.

Additional Storage / Delivery Conditions

Time of delivery: see contract.

Packaging Material

Cardboard box with a blue polyethylene bag with 2.000 / 3.000 / 4.000 / 5.0000 / 8.000 / 10.000 / 16.000 / 20.000 pcs

Coding and Labelling Requirements

Buyer's name   www.hem-bv.nl  
 Product description   bamboo skewers / picks  
 Product code    3/BSK.... / 4/BBP....

All coding must be visible on at least 2 sides.

Dimensions / Weight

Dimensions / Weight

Property	Attribute	Target	Min	Max	UOM
Length	-	120	118	122	Mm
Length	-	150	148	152	Mm
Length	-	180	178	182	Mm
Length	-	200	198	202	Mm
Length	-	220	218	222	Mm
Length	-	250	248	252	Mm
Length	-	300	298	302	Mm
Length	-	500	498	502	Mm
Diameter	-	2,5	2,48	2,52	Mm
Diameter	-	3	2,98	3,02	Mm
Diameter	-	3,7	3,68	3,72	mm

Piece Size (interpretation)

Where:

MINIMUM = minimum size allowed for any whole piece (pieces below this size are considered to be debris).

MAXIMUM = maximum sizes allowed for any individual piece.

OVERSIZE = all pieces that exceed "Range to" but do not exceed "Maximum".

UNDERSIZE = all pieces below "Range from" but not below "minimum".



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Description: Bamboo skewers

Dimensions / Weight information

Length of the point: Target: 8mm, min. 7mm, max. 9mm

Curve distortion max. 5%

Chemical – physical analysis

Chemical Physical Information

Moister content: target 9%, min. 7%, max 11%

Microbiological Analysis

**Infectious and Toxigenic Pathogens**

Property	M	UOM	Method	Details	CoA	Req	Audit	Note
Escherichia coli (MPN/g)	0	MPN/g	Intertek	Not detected		<0,03 #3	14-03-2013	
Staphylococcus aureus (CFU/g)	0	CFU/g	Intertek	Not detected		<10 #2	14-03-2013	
Bacillus cereus (CFU/g)	0	CFU/g	Intertek	Not detected		<10 #2	14-03-2013	
Listeria monocytogenes (per 25g)	0	25g	Intertek	Not detected		n.d.	14-03-2013	

**Indicator / Utility Micro-organisms**

Property	Unit (1)	Unit (2)	Unit (3)	Unit (4)	Unit (5)	Method	Req	Audit	Note
Total Plate Count (CFU/g)	5	30	<1#1	10	<1#1	Intertek	<1.000	14-03-2013	
Mould Count (CFU/g)	<10	<10 #2	<10 #2	<10 #2	<10 #2	Intertek	<500	14-03-2013	
Yeast Count (CFU/g)	<10#2	<10#2	<10#2	<10#2	<10 #2	Intertek	<500	14-03-2013	
Coliforms (CFU/g)	n.d.	n.d.	n.d.	n.d.	n.d.	intertek	n.d.	14-03-2013	

Microbiological definitions

GMP:

A level of micro-organisms present in the raw ingredients which is acceptable to prepare food products. If the number of micro-organisms exceeds this (GMP) value, but is below the maximum limit, actions should be taken to improve the raw material quality.

Maximum:

Levels of micro-organisms above maximum indicate a raw material of unacceptable microbiological quality. In this context, unacceptable means a significant deviation from accepted GMP standards and / or levels of organisms that could adversely affect final product safety / quality.

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 Web address: www.hem-bv.nl  
 Contact (Sales service): E. van 't Loo- van Woudenberg Hamstra  
 e-mail address: info@hem-bv.nl

We agree to supply material to the requirements detailed in this specification and in any attached documents referred to by this specification:

Signed: \_\_\_\_\_ date: 10-02-2014

Print name: E. van 't Loo- van Woudenberg Hamstra  
 Position: Managing Director  
 On behalf of (company name): Hamstra Exploitatie Maatschappij b.v.

